

Date: Thursday, 27/11/2008 2:23:48 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SET SCREW		
Job Number	: 43810		Part Number	: D2712		
Estimate Number	: 11695		Drawing Number	: D2712 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 27/11/2008		Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 05/12/2008		
Previous Run	: 41126		Qty:	250		
Written By	:		Um:	Each		
Checked & Approved By	: <u>Julie Dawson</u>					
Comment	: Est: C 05.09.13 Reformat KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7691

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

*CD 08/11/28**250*

2.0	92311A599	SET SCREW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s)

SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

*P. 08/12/01**250*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S. 08/12/02 X250

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 44*ST 44**AS 08/12/02 X250*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 27/11/2008 2:23:48 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 43810

Part Number: D2712

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/02 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MUF 08-12-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

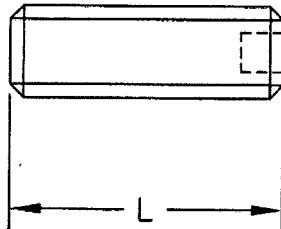
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MM</i>	APPROVED <i>MM</i>	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED05-09-06 *MM***D2712 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4380

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DART

Purchase Order

Date Nov 27, 2008	Page 1
Purchase Order Number PO00007691	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
FC6811127

Vendor Address:

McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Nov 27, 2008	N30	Purolator	Dec 03, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000	5756A91	TORK L-KEY SE	03/12/2008	No	37.950000		37.95
2.0000	2529A42	7/16-14 TAP	03/12/2008	No	19.500000		39.00
2.0000	2529A58	7/16 TAP	03/12/2008	No	19.500000		39.00
1.0000	27055A57	3/4-10 TAP	03/12/2008	No	69.990000		69.99
8.0000	2652T71 ✓	CASTER SWIVE	03/12/2008	No	23.650000		189.20
30.0000	1728A89	hook	03/12/2008	No	6.030000		180.90
250.0000	92311A599 ✓	SET SCREW	03/12/2008	No	0.208036	Each	52.01

Comments: AS PER WG D2712 REV. B
MCMASER P/N: 92311A599
B43810

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:	Tax Summary:	Less:	0.00
		included tax	
		Subtotal	
		Total tax	
		Total purchase order in USD Dollars	608.05

Entered By: CLAVOIE

Approved By:

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO00007691

Page 1 of 2

McMaster-Carr Number
8775391-02

11/28/2008

Line	Description	Ordered	Shipped	
1	5756A91 Torx Driver, Set, 10 Pieces, Sizes: T6-T30 in Vinyl Pouch	1 Set	1	1 - 489 - 02 01 - 01 A91 1ST 1
2	2529A42 Bright Finish High-Speed-Steel Spiral Flute Tap, Plug, 7/16"-14, H3 Pitch Diameter, 3 Flute	2 Each	2	2 - 508 2
3	2529A58 Bright Finish High-Speed-Steel Spiral Flute Tap, Bottoming, 7/16"-14, H3 Pitch Diameter, 3 Flute	2 Each	2	2 - 508 3
4	27055A57 Ultra-Performance Oxide Spiral Flute Tap, 3/4 -10, H3 Pitch Diameter, 4 Flute	1 Each	1	2 - 510 4
5	2652T71 Ezy-Roll Caster, Swivel, 4" X 2" Gray Rubber Wheel, 350# Capacity	8 Each	8	2 - 443 5
	1728A89 Vinyl-Coated Steel Hook, Nail-in, Straight A, 48" Wire Diameter, 2-23/64" Projection, Packs of 50	30 Packs	20	1 - 695 6
	92311A599 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50	5 Packs	5	2 - 696 7

Shipped separately from our Chicago warehouse on 11/26

S
ovlve/02

EXP

Dart Aerospace Ltd

Assembly
Area

I3

Cycle

10

Shelf

101

5

R-0707

42 lbs
7 lines

FW1WBP13
11/28/2008
11/26/12:12
373

8033838571642

